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CALLAHAN PERGOLA SWING

MODEL #: 2305106



Please visit www.backyarddiscovery.com

For the most up to date assembly manual, to register your product, or to order replacement parts Para obtener instrucciones en español, visite www.backyarddiscovery.com



EASY STEP-BY-STEP

3D INTERACTIVE INSTRUCTIONS



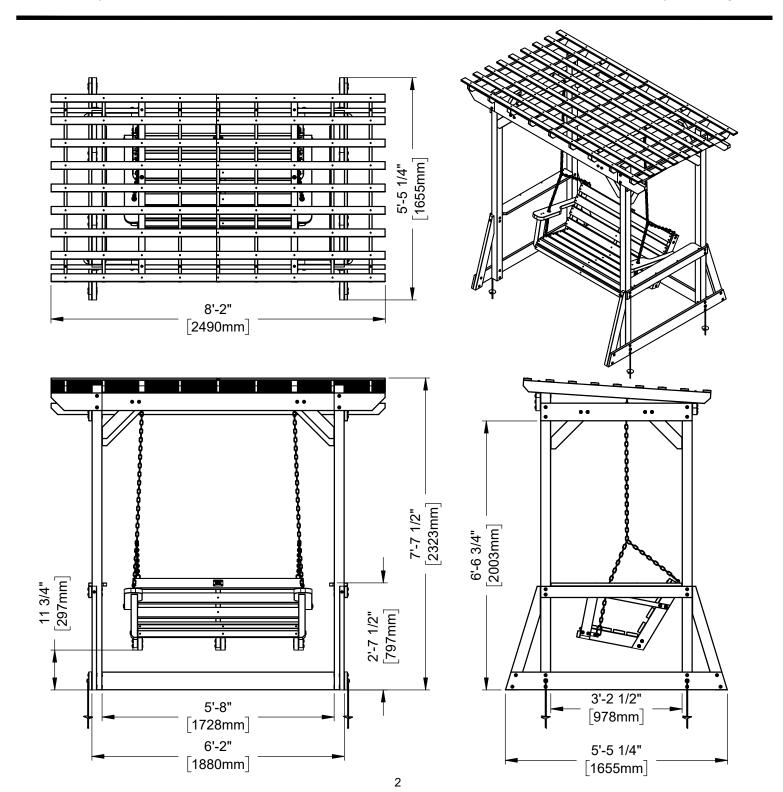


OWNER'S MANUAL - BASIC SETUP DIMENSIONS & ASSEMBLY NOTES

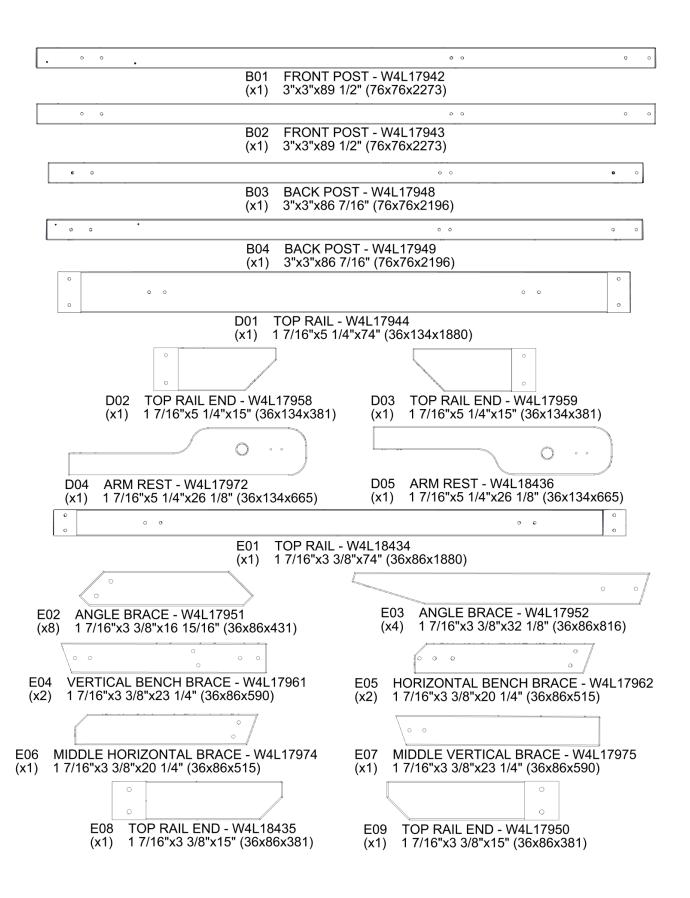
- Pay close attention to the items needed for each step. Make sure you are using the correct hardware for each step.
 Using incorrect hardware may result in improper assembly.
- Remember to double check for underground utilities and overhead electrical lines.

Post mounts provided are for grass surfaces. See Anchor Instructions for further details and recommendations.

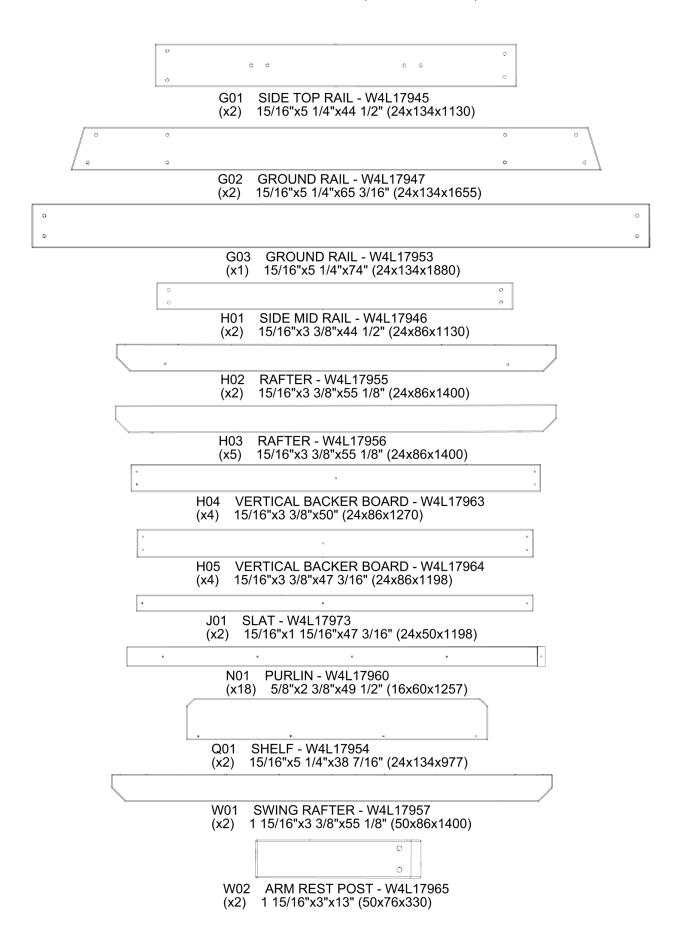
- The hardware to attach the auger ground stakes to the structure is included.
- The hardware to mount the structure permanently to a concrete surface is NOT included.
- The hardware to mount the structure permanently to a wood deck is NOT included and will need to be purchased separately. You must ensure there is ample structural support under the deck before permanently attaching.

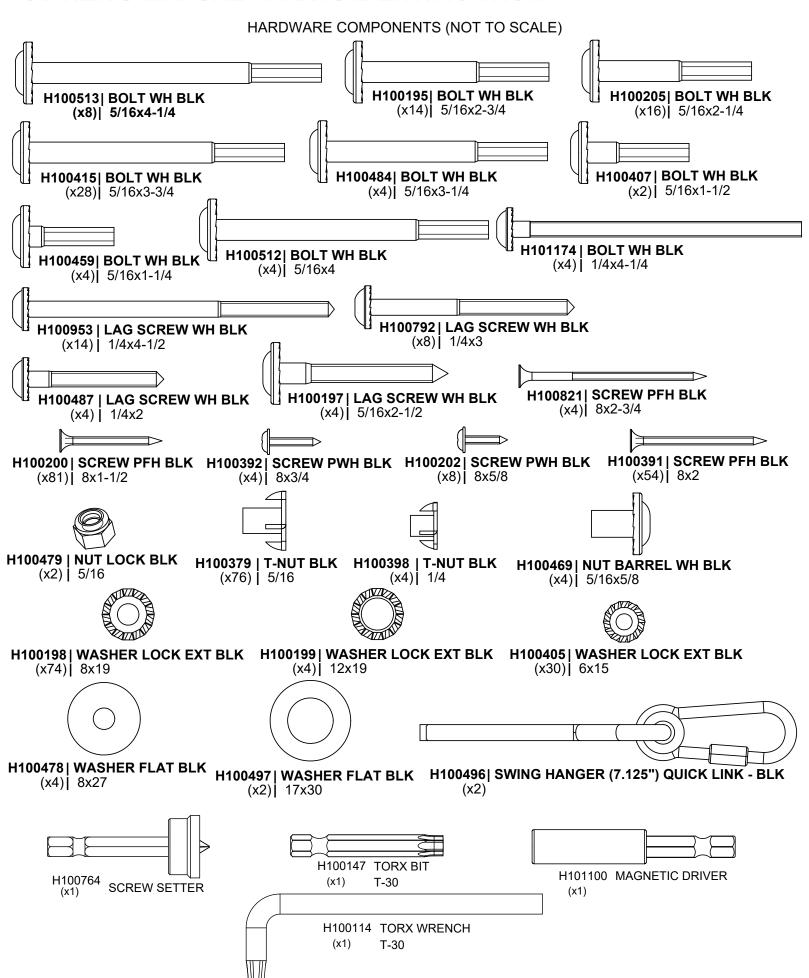


WOOD COMPONENTS (NOT TO SCALE)

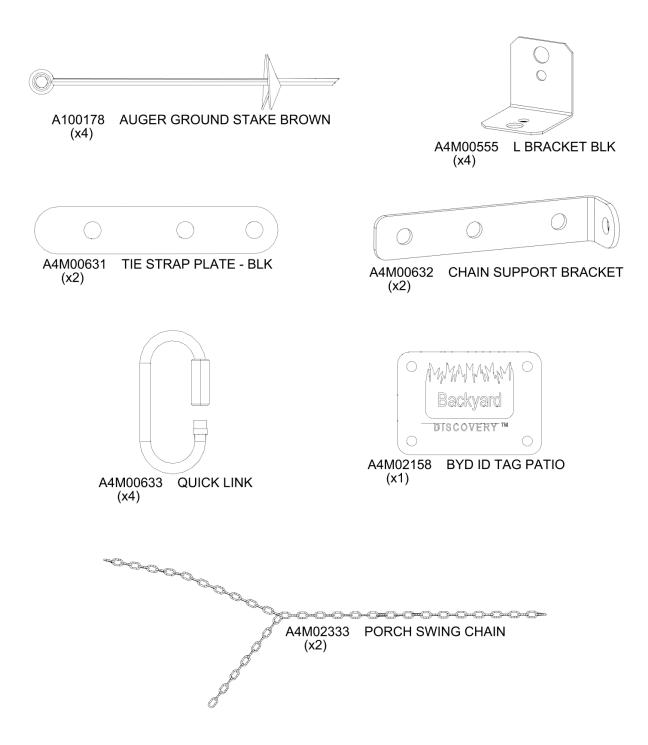


WOOD COMPONENTS (NOT TO SCALE)





ACCESSORY COMPONENTS (NOT TO SCALE)



PRE-ASSEMBLY STEP 1 - SORTING PARTS

It is critical for ease of assembly that you take the time to sort and organize the wood and hardware.

WOOD PARTS:

- Organize wood parts by the three-digit, alpha-numeric number stamped on each board (ex. P01).
- If there are multiple boards with the same stamped number, stack those pieces together.
- Stamps can be found on the flat surface of the boards or on the end of the boards.
- Allow yourself plenty of room the wood pieces can take up a significant amount of space.

NOTE: CARTONS ARE NOT ORGANIZED BY BOARD NUMBER.

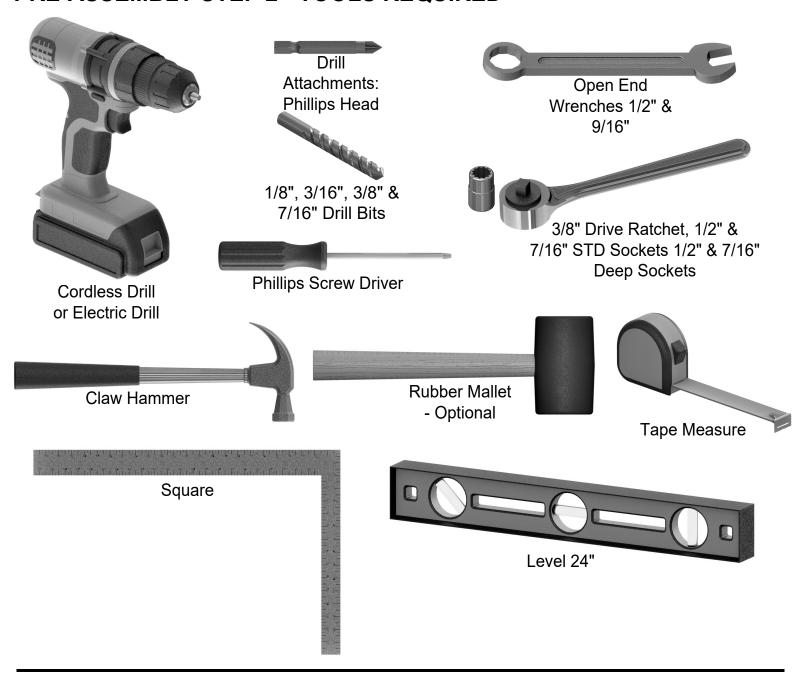


HARDWARE PARTS:

- We recommend that you have a separate table to organize the hardware.
- Hardware bags are printed with a seven-digit, alpha-numeric part number.
- You can organize your hardware by part number or group by hardware type (i.e. bolts, nuts, etc.).
- During assembly you only need to reference the last four digits of the number.



PRE-ASSEMBLY STEP 2 - TOOLS REQUIRED



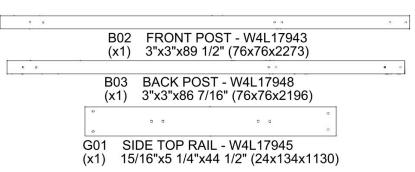
PRE-ASSEMBLY STEP 3 - CHOOSE YOUR ASSEMBLY METHOD

There are several types of assembly instructions available to you.

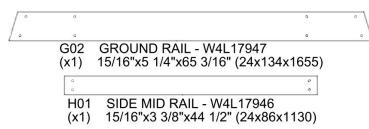
- 1. Printed Assembly Manual included with your set
- 2. BILT APP 3D interactive instructions
- 3. Combination of the Printed Manual and BILT APP (Note: Step numbers can differ between the two methods)

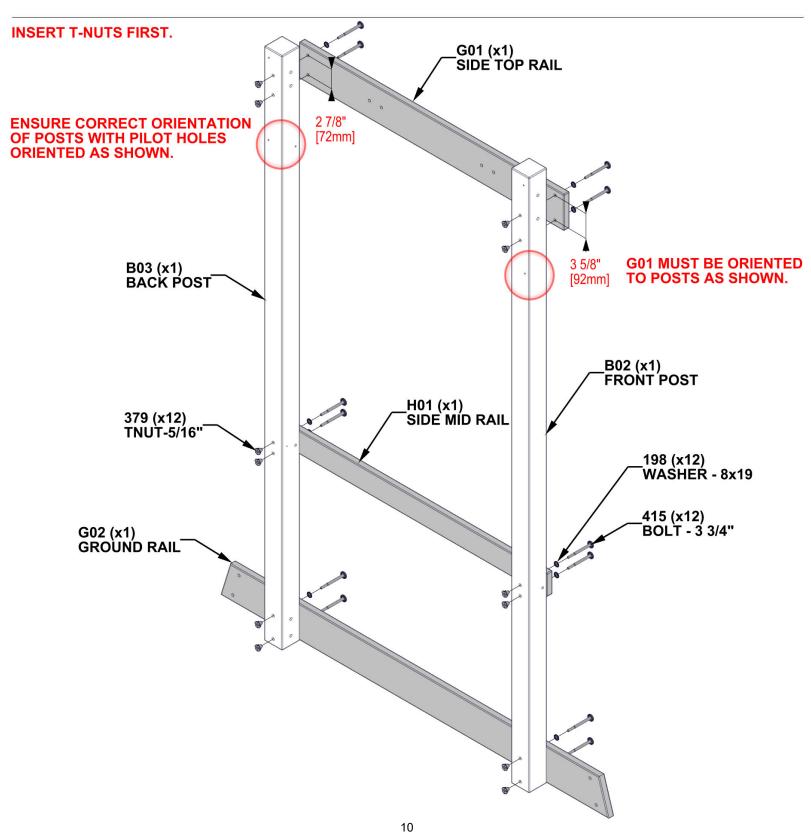


STEP 4 - PERGOLA ASSEMBLY

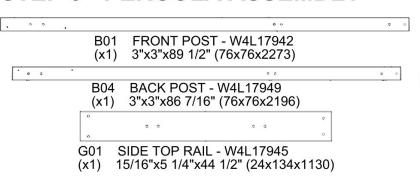


QTY	PART NUMBER	DESCRIPTION
12	H100379	T-NUT 5/16 BLK
12	H100415	BOLT WH 5/16 X 3 3/4
12	H100198	WASHER LOCK EXT 8X19 BLK

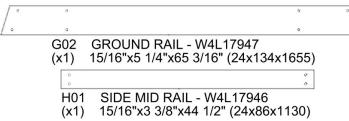


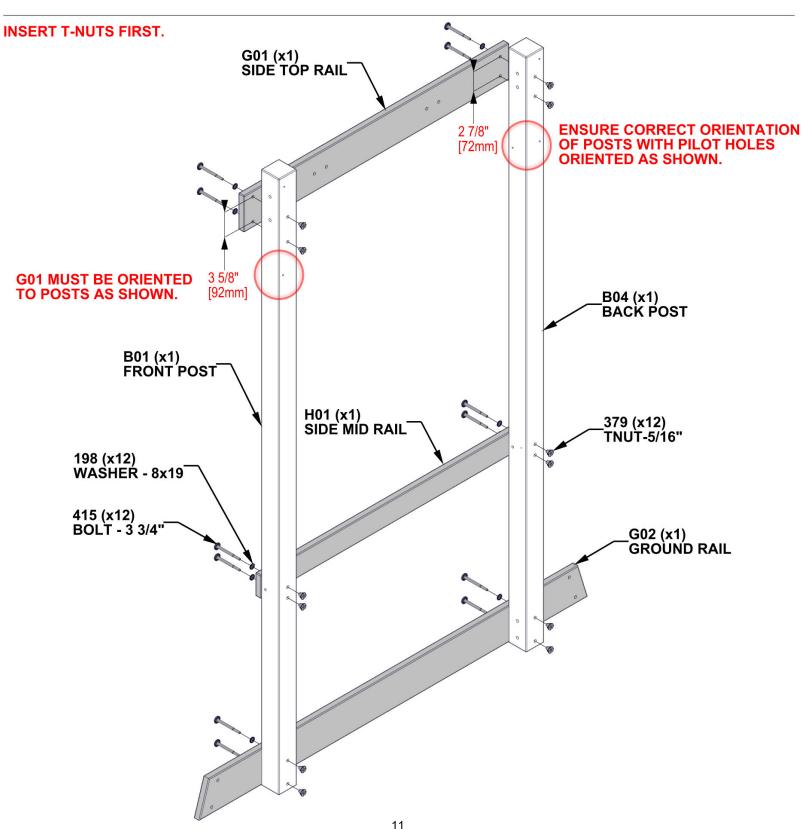


STEP 5 - PERGOLA ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
12	H100379	T-NUT 5/16 BLK
12	H100415	BOLT WH 5/16 X 3 3/4
12	H100198	WASHER LOCK EXT 8X19 BLK





STEP 6 - PERGOLA ASSEMBLY

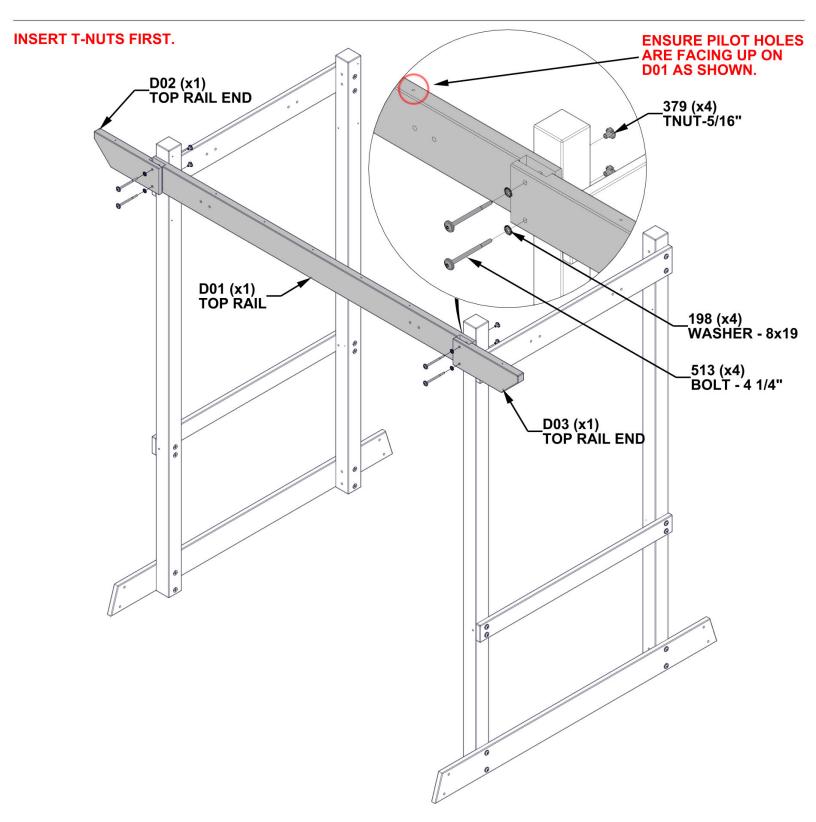
QTY	PART NUMBER DESCRIPTION	
4	H100198	WASHER LOCK EXT 8X19 BLK
4	H100379	T-NUT 5/16 BLK
4	H100513	BOLT WH 5/16 X 4 1/4 BLK

0			
0			
TOP RAI	L END - W4L17958	D03	TOP RAIL EN

D02 TOP RAIL END - W4L17958 D03 TOP RAIL END - W4L17959 (x1) 1 7/16"x5 1/4"x15" (36x134x381) (x1) 1 7/16"x5 1/4"x15" (36x134x381)

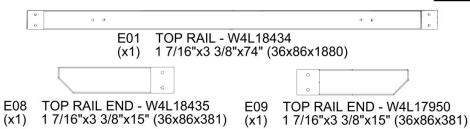
D01 TOP RAIL - W4L17944

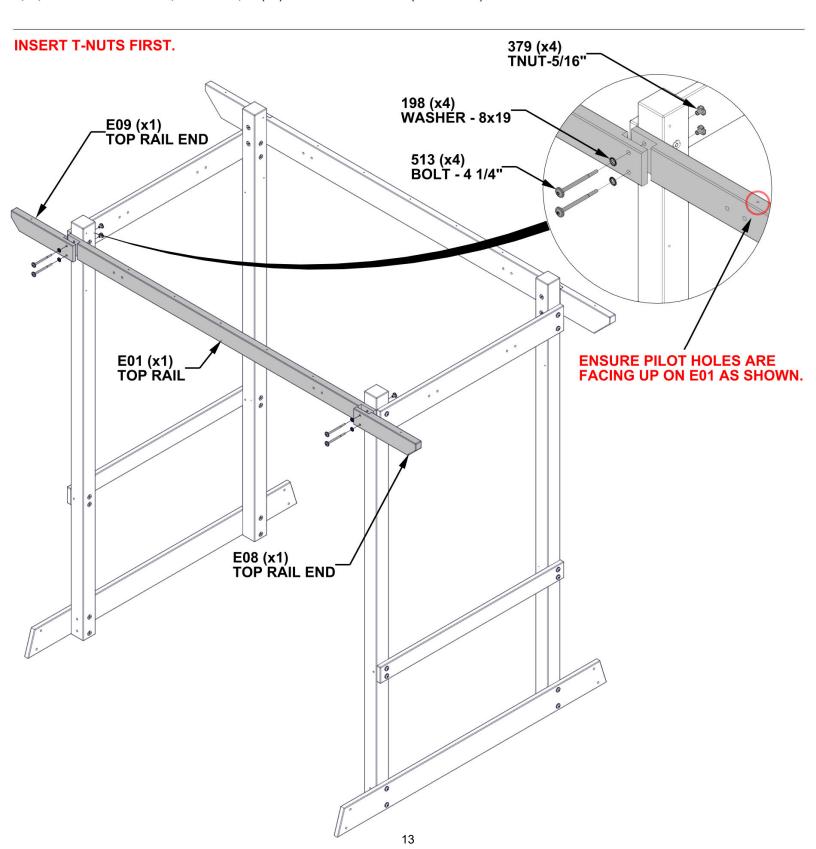
(x1) 1 7/16"x5 1/4"x74" (36x134x1880)



STEP 7 - PERGOLA ASSEMBLY

QTY	PART NUMBER	DESCRIPTION	
4	H100198	WASHER LOCK EXT 8X19 BLK	
4	H100379	T-NUT 5/16 BLK	
4	H100513	BOLT WH 5/16 X 4 1/4 BLK	

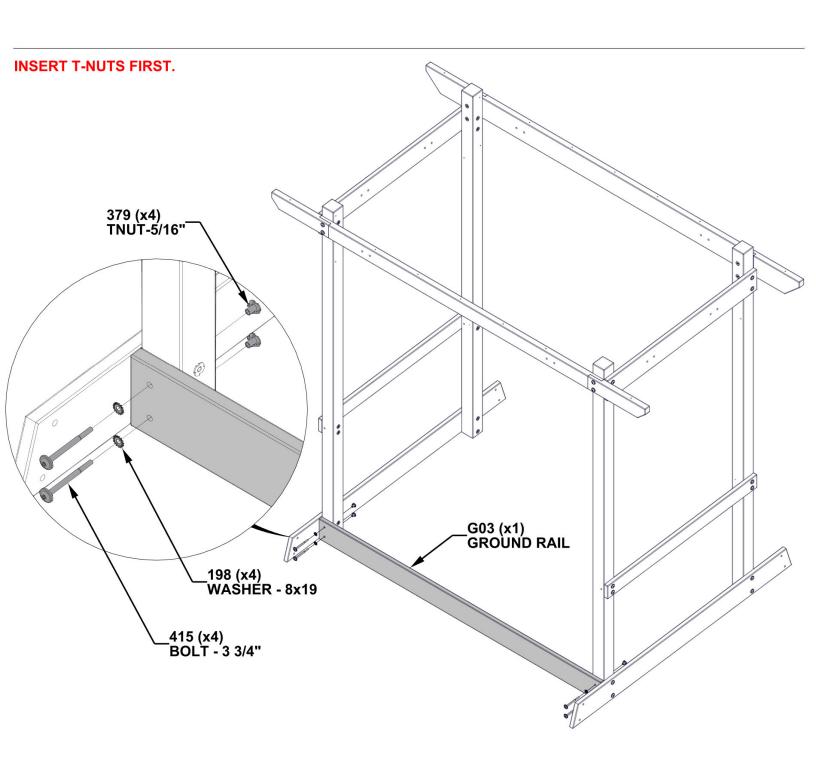




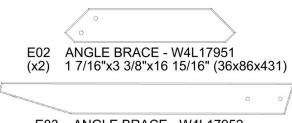
STEP 8 - PERGOLA ASSEMBLY

QTY	PART NUMBER DESCRIPTION	
4	H100198	WASHER LOCK EXT 8X19 BLK
4	H100379	T-NUT 5/16 BLK
4	H100415	BOLT WH 5/16 X 3 3/4

G03 GROUND RAIL - W4L17953 (x1) 15/16"x5 1/4"x74" (24x134x1880)

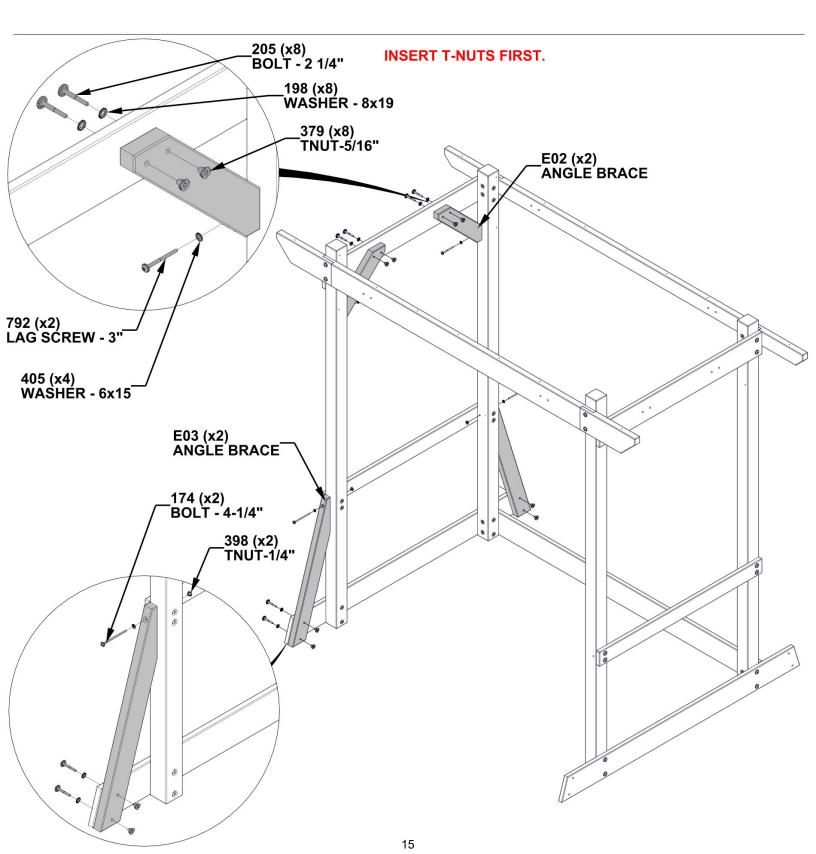


STEP 9 - PERGOLA ASSEMBLY



E03 ANGLE BRACE - W4L17952 (x2) 1 7/16"x3 3/8"x32 1/8" (36x86x816)

QTY	PART NUMBER	DESCRIPTION
8	H100198	WASHER LOCK EXT 8X19 BLK
8	H100205	BOLT WH 5/16 X 2 1/4 BLK
8	H100379	T-NUT 5/16 BLK
2	H100398	T-NUT 1/4 BLK
4	H100405	WASHER LOCK EXT 6X15 BLK
2	H100792	LAG SCREW WH 1/4 X 3 BLK
2	H101174	BOLT WH 1/4 X 4 1/4 BLK

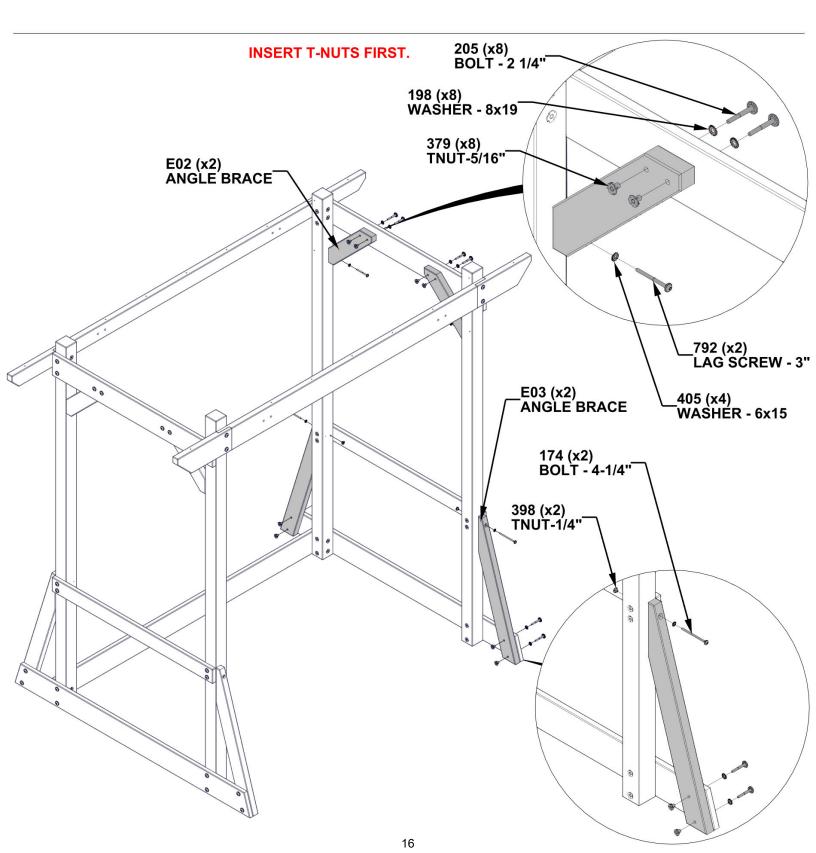


STEP 10 - PERGOLA ASSEMBLY

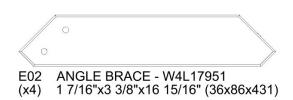
E02 ANGLE BRACE - W4L17951 (x2) 1 7/16"x3 3/8"x16 15/16" (36x86x431)

E03 ANGLE BRACE - W4L17952 (x2) 1 7/16"x3 3/8"x32 1/8" (36x86x816)

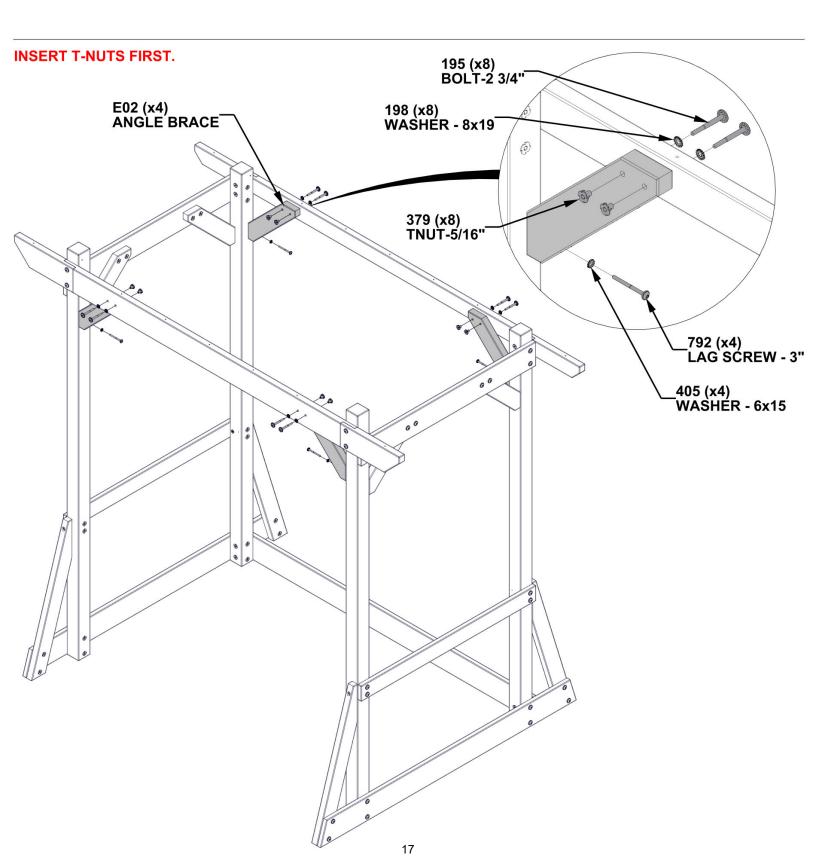
QTY	PART NUMBER	DESCRIPTION
8	H100198	WASHER LOCK EXT 8X19 BLK
8	H100205	BOLT WH 5/16 X 2 1/4 BLK
8	H100379	T-NUT 5/16 BLK
2	H100398	T-NUT 1/4 BLK
4	H100405	WASHER LOCK EXT 6X15 BLK
2	H100792	LAG SCREW WH 1/4 X 3 BLK
2	H101174	BOLT WH 1/4 X 4 1/4 BLK



STEP 11 - PERGOLA ASSEMBLY



QTY	PART NUMBER	DESCRIPTION
8	H100195	BOLT WH 5/16 X 2 3/4 BLK
8	H100198	WASHER LOCK EXT 8X19 BLK
8	H100379	T-NUT 5/16 BLK
4	H100405	WASHER LOCK EXT 6X15 BLK
4	H100792	LAG SCREW WH 1/4 X 3 BLK



STEP 12 - PERGOLA ASSEMBLY

W01 SWING RAFTER - W4L17957 (x2) 1 15/16"x3 3/8"x55 1/8" (50x86x1400)

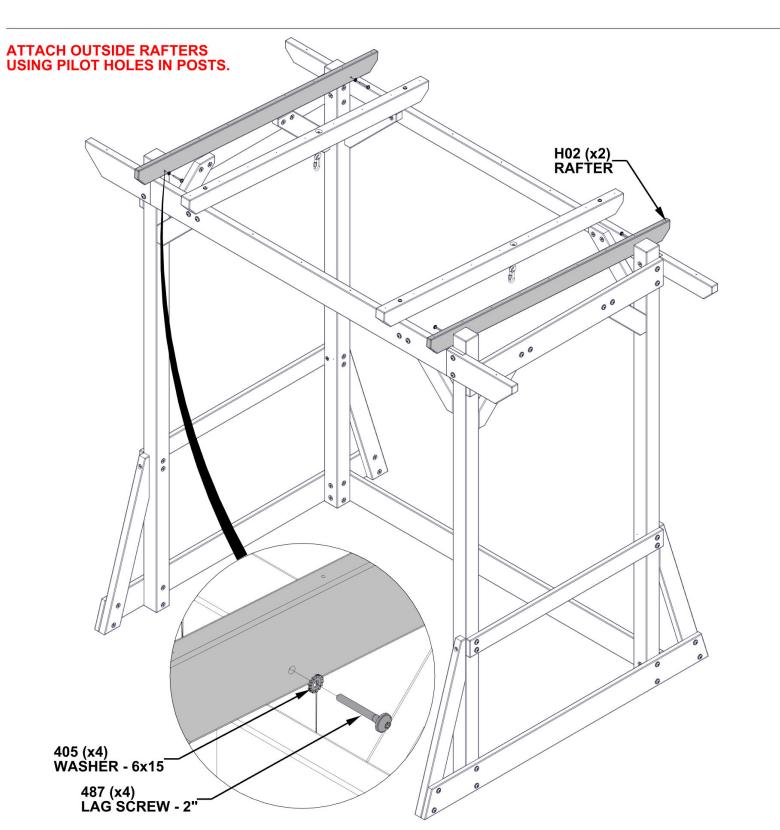
QTY	PART NUMBER	DESCRIPTION
4	H100405	WASHER LOCK EXT 6X15 BLK
2	H100478	WASHER FLAT 8X27 BLK
2	H100479	NUT LOCK 5/16 BLK
2	H100496	SWING HANGER (7.125") QUICK LINK - BLK
2	H100497	WASHER FLAT 17x30 BLK
4	H100953	LAG SCREW WH 1/4 X 4 1/2 BLK

ENSURE W01 BOARDS ARE ORIENTED CORRECTLY AS SHOWN.	1	W01 (x2) SWING RAFTER	ATTACH W01 BOARDS USING THE SECOND PILOT HOLE IN FROM THE ENDS AS SHOWN.
30 3/4" [780mm]	2		953 (x4) LAG SCREW - 4 1/2" 405 (x4) WASHER - 6x15
	30 3/4" [780mm]		2
		000	
479 (x2) LOCK NUT - 5/16"			
478 (x2) WASHER - 8x27 497 (x2) WASHER - 17x30			
496 (x2) SWING HANGER (7.125") QUICK LINK - BLK	18	0	

STEP 13 - PERGOLA ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100405	WASHER LOCK EXT 6X15 BLK
4	H100487	LAG SCREW WH 1/4 X 2 BLK

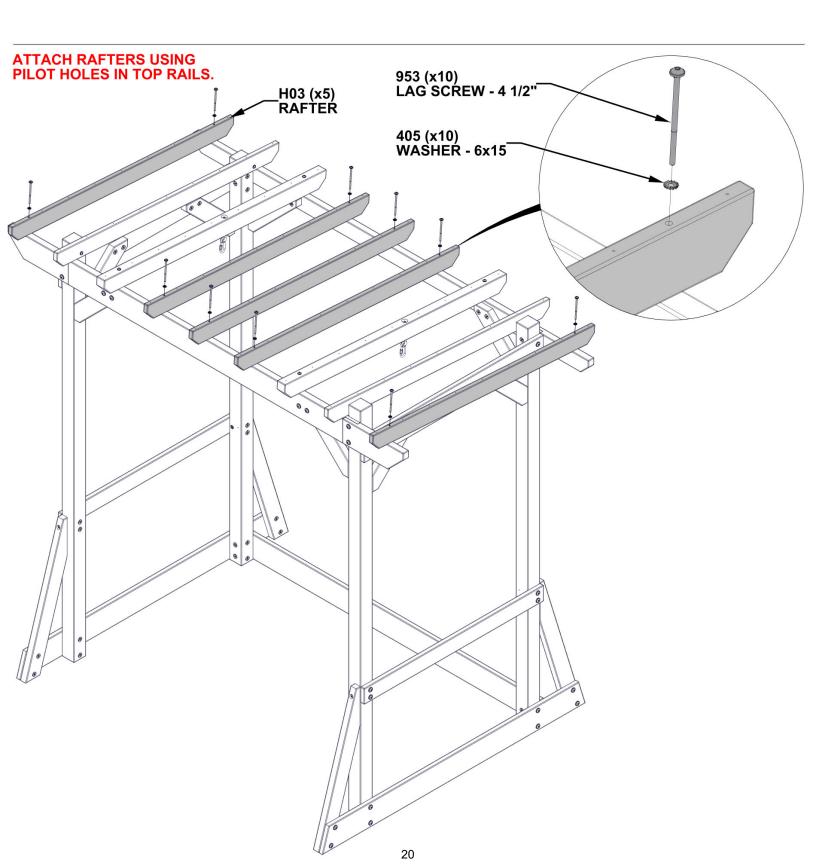
H02 RAFTER - W4L17955 (x2) 15/16"x3 3/8"x55 1/8" (24x86x1400)



STEP 14 - PERGOLA ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
10	H100405	WASHER LOCK EXT 6X15 BLK
10	H100953	LAG SCREW WH 1/4 X 4 1/2 BLK

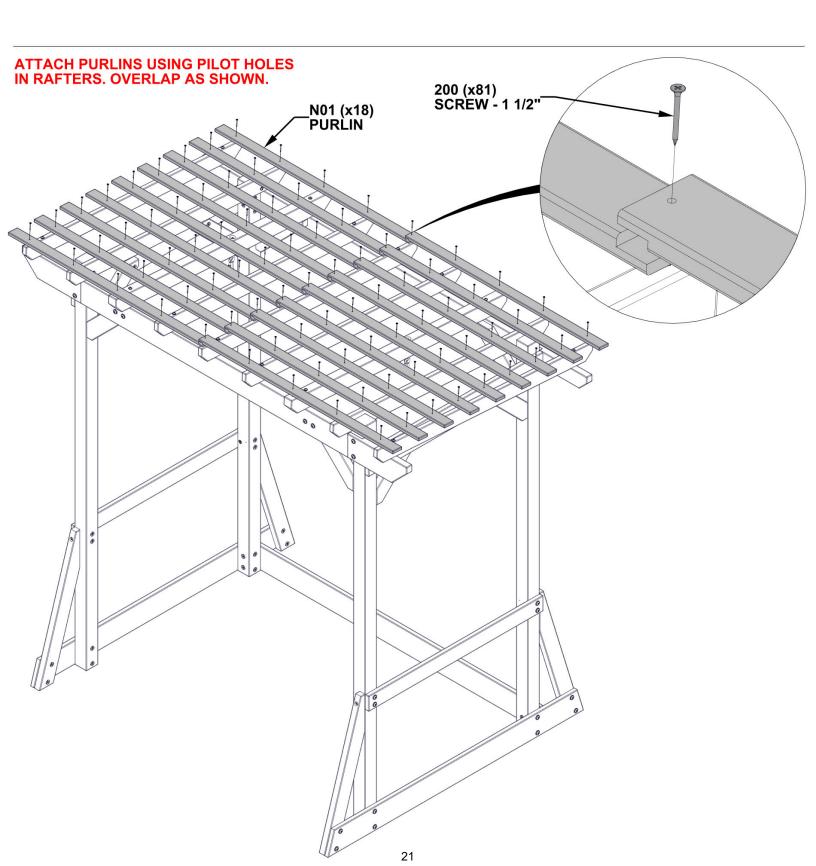
H03 RAFTER - W4L17956 (x5) 15/16"x3 3/8"x55 1/8" (24x86x1400)



STEP 15 - PERGOLA ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
81	H100200	SCREW PFH 8 X 1 1/2 BLK

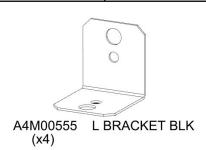
N01 PURLIN - W4L17960 (x18) 5/8"x2 3/8"x49 1/2" (16x60x1257)

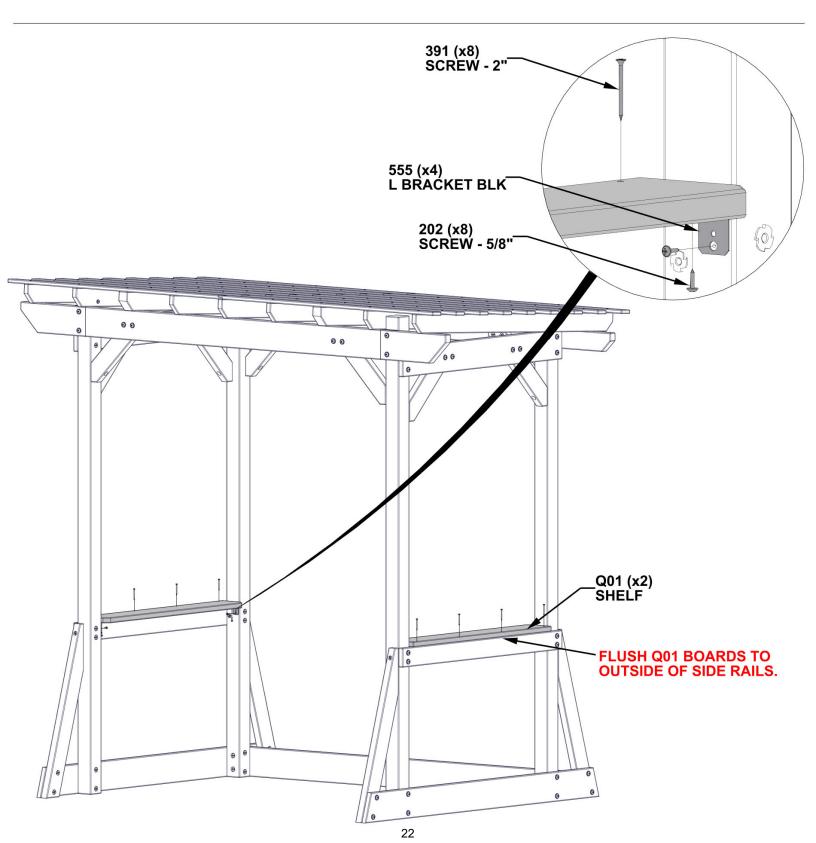


STEP 16 - PERGOLA ASSEMBLY

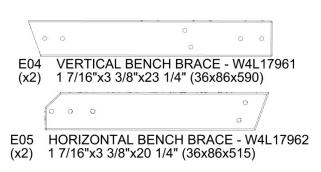
QTY	PART NUMBER	DESCRIPTION
8	H100202	SCREW PWH 8 X 5/8 BLK
8	H100391	SCREW PFH 8 X 2 BLK

Q01 SHELF - W4L17954 (x2) 15/16"x5 1/4"x38 7/16" (24x134x977)





STEP 17 - SWING ASSEMBLY

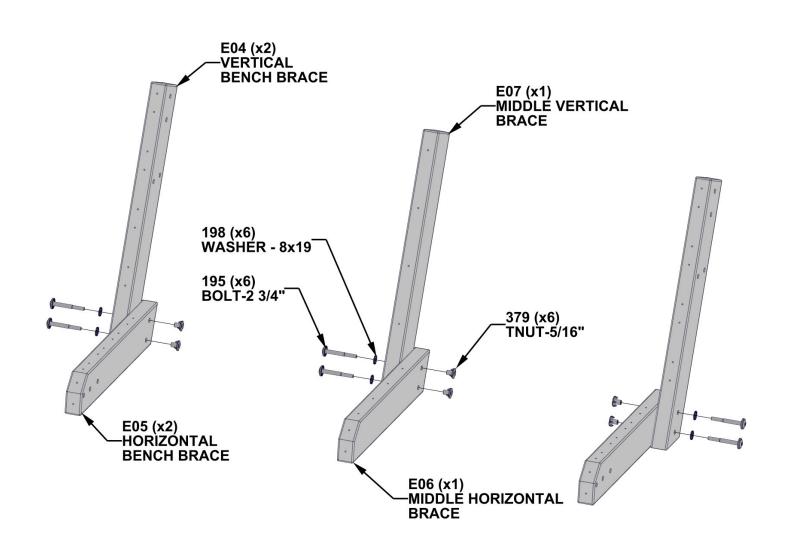


QTY	PART NUMBER	DESCRIPTION
6	H100195	BOLT WH 5/16 X 2 3/4 BLK
6	H100198	WASHER LOCK EXT 8X19 BLK
6	H100379	T-NUT 5/16 BLK

E06 MIDDLE HORIZONTAL BRACE - W4L17974
(x1) 1 7/16"x3 3/8"x20 1/4" (36x86x515)

E07 MIDDLE VERTICAL BRACE - W4L17975
(x1) 1 7/16"x3 3/8"x23 1/4" (36x86x590)

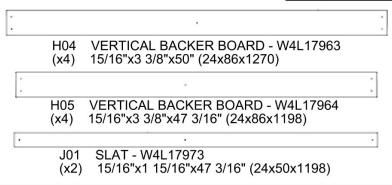
INSERT T-NUTS FIRST.

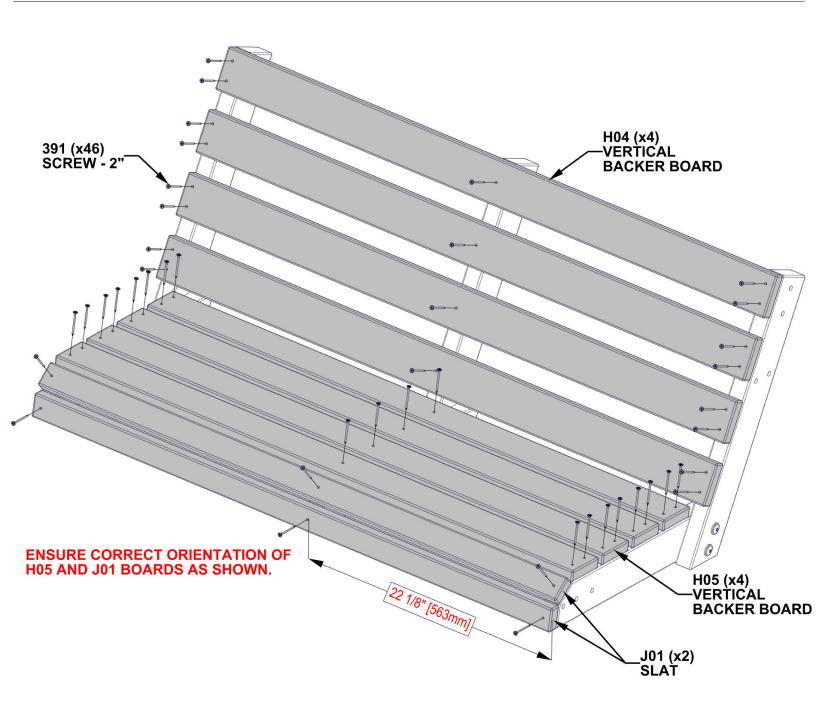


KEEP ALL BRACES ORIENTED AS SHOWN FOR THE NEXT STEP.

STEP 18 - SWING ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
46	H100391	SCREW PFH 8 X 2 BLK





STEP 19 - SWING ASSEMBLY

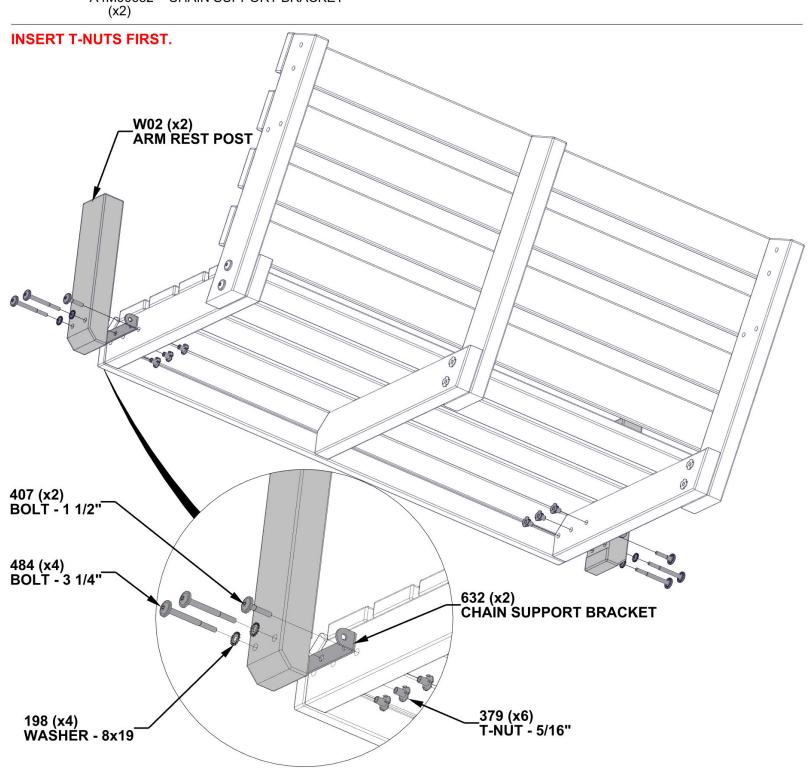


W02 ARM REST POST - W4L17965 (x2) 1 15/16"x3"x13" (50x76x330)



A4M00632 CHAIN SUPPORT BRACKET

QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8X19 BLK
6	H100379	T-NUT 5/16 BLK
2	H100407	BOLT WH 5/16 X 1 1/2 BLK
4	H100484	BOLT WH 5/16 X 3 1/4 BLK



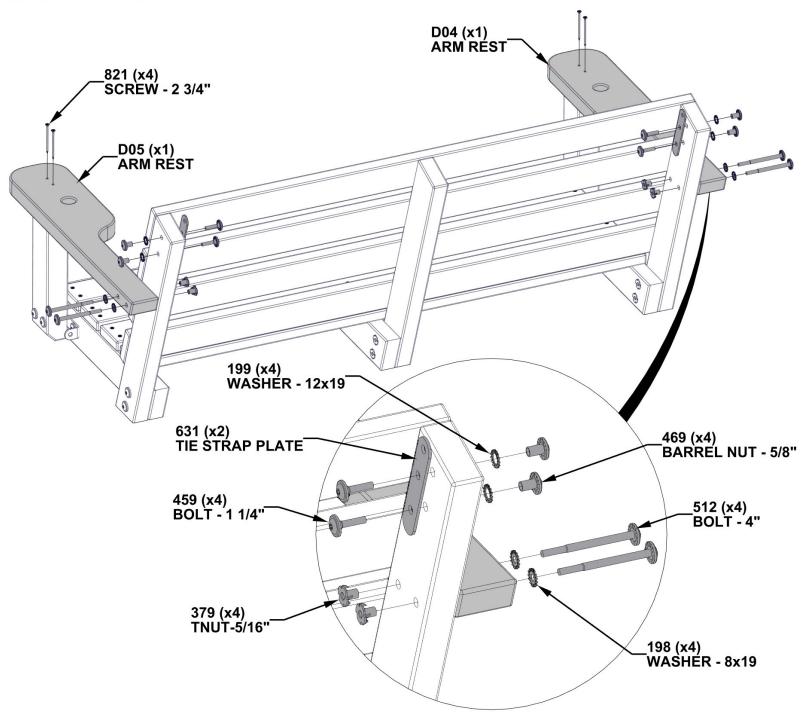
D04 ARM REST - W4L17972 (x1) 1 7/16"x5 1/4"x26 1/8" (36x134x665)

QTY	PART NUMBER	DESCRIPTION
4	H100198	WASHER LOCK EXT 8X19 BLK
4	H100199	WASHER LOCK EXT 12X19 BLK
4	H100379	T-NUT 5/16 BLK
4	H100459	BOLT WH 5/16 X 1 1/4 BLK
4	H100469	NUT BARREL WH 5/16 X 5/8 BLK
4	H100512	BOLT WH 5/16 X 4 BLK
4	H100821	SCREW PFH 8 X 2 3/4 BLK



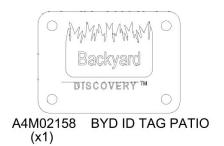
D05 ARM REST - W4L18436 (x1) 1 7/16"x5 1/4"x26 1/8" (36x134x665)

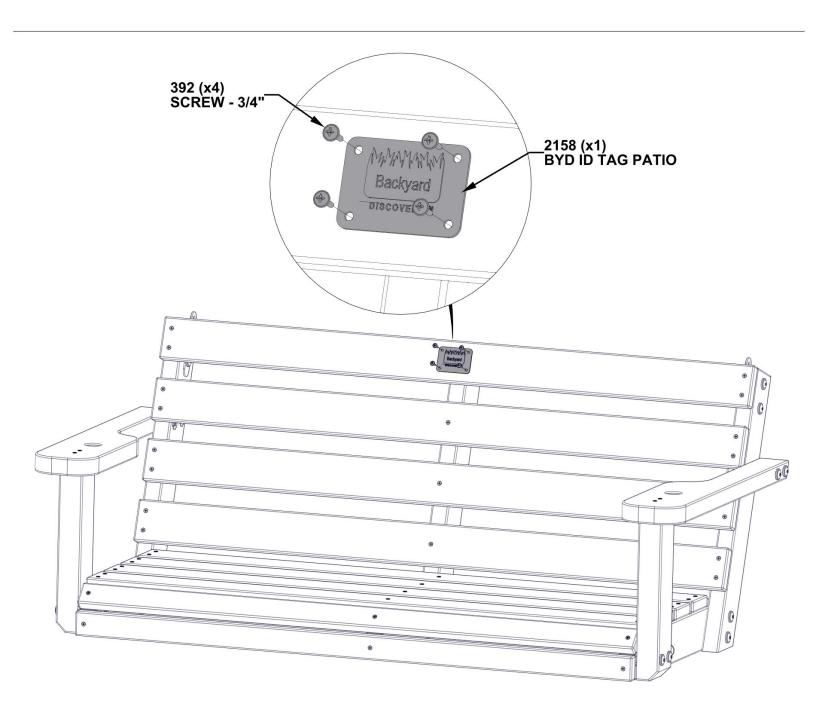
INSERT T-NUTS FIRST.

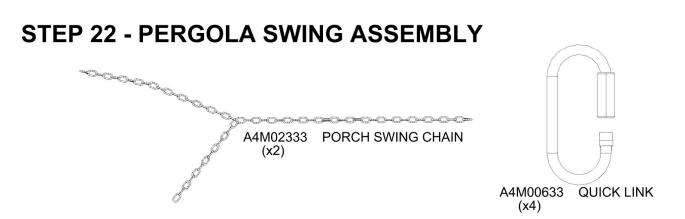


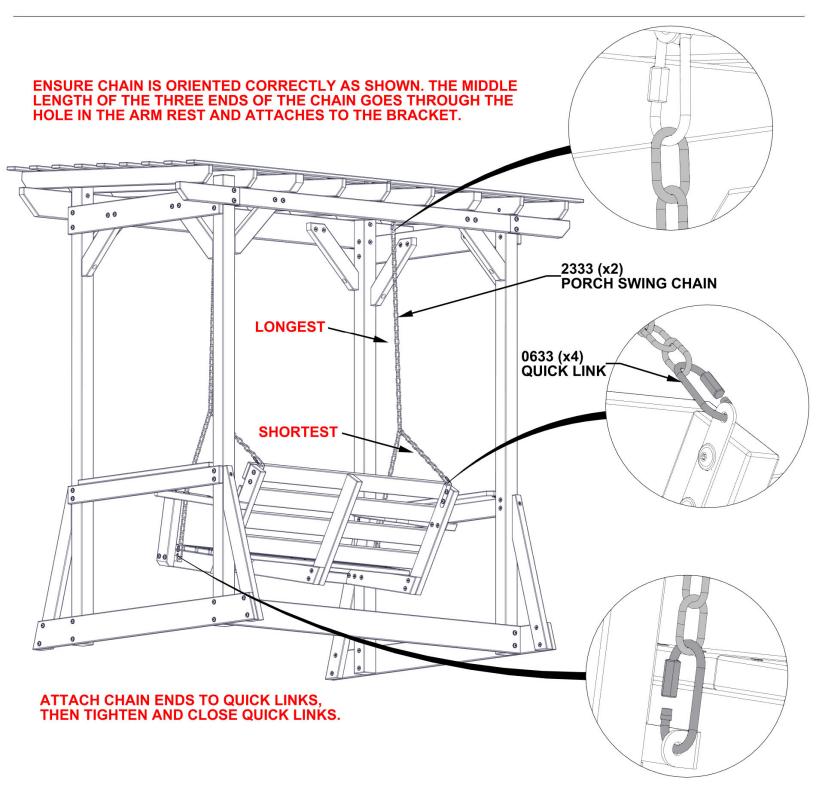
STEP 21 - SWING ASSEMBLY

QTY	PART NUMBER	DESCRIPTION
4	H100392	SCREW PWH 8 X 3/4 BLK









STEP 23 - PERGOLA SWING ASSEMBLY

QTYPART NUMBERDESCRIPTION4H100197LAG SCREW WH 5/16 X 2 1/2 BLK



